

Słomniki, 30.07.2020

Almus Sp. z o.o. (Purchaser)
Ul. Poniatońskiego 50
32-090 Słomniki

Dear Sir or Madam,

in relation to the investment project implemented by Almus Sp. z o.o. we invite you to submit offers in response to the inquiry below. The proposed machines should have the parameters indicated in the inquiry or better.

We invite to submit the offers all interested companies, which directly or indirectly work as providers of machines for tissue paper in roll.

To participate in the tender procedure are invited all interested companies which indirectly or directly supply the equipment for the production of tissue paper in rolls.

The name of the order:
Delivery of equipment for the production of hygienic papers

Reference number: **01/07/2020**

EU Project Number:
POIR.03.02.01-12-0010/18

The title of the EU Project:
Wdrożenie prac B+R w zakresie produkcji innowacyjnych papierów higienicznych przez Almus Sp. z o.o. [Implementation of R&D works for production of innovative tissue papers by Almus Sp. z o.o.]

THE MAIN CPV CODE:

42800000-4

(Machines for paper and cardboard production)

OTHER CPV CODES:

42810000-7

Parts of machinery for paper and paperboard production

Main place or location of the project:
ul. Poniatońskiego 50,
32-090 Słomniki, Polska / Poland

Selection criteria for the offer:

Only complete offers meeting the following technical parameters will be considered. The selection of the supplier will be based on the following criteria:

Qualitative 1st level access criterion - **guarantee for a minimum of 12 months and a maximum of 36 months** (offers with a guarantee period not falling within this range will be rejected).

Price criterion: **lowest net price**: maximum 10 points (for the cheapest offer), each next more expensive offer receives 1 point less; criterion weighting – 10 (the number of points obtained is multiplied by 10).

A potential supplier may gain a maximum of 100 points.

The offer with the highest point value of the sum of all criteria wins. In the case of an equal amount of points, the offer with the longest warranty period will be selected. At the same time the guarantee period must be between 12 and 36 months.

Scope of supply

The subject of the order is a set of devices for the production of hygienic papers.

Supply specification:

Machine	MINIMUM PARAMETERS
Unwinder	<p>Maximum production speed – up to 600 m/min.</p> <p>Maximum parent roll width – min. 2800 mm</p> <p>Parent roll diameter up to 2000 mm</p> <p>Number of unwinder stations – min. 2</p> <p>Equipped with a web tension control system and independent unwinding system from each unwinding unit (different speeds).</p>
Cylindrical press	<p>Maximum production speed – up to 700 m/min.</p> <p>Maximum parent roll width – min. 2800 mm</p>

	<p>Steel embossing roll diameter – min. 498 mm</p> <p>Pressure – 50 kg/cm</p> <p>Polished, non-bending steel rolls with independent servomotors</p> <p>Equipped with a web tension control system</p> <p>Equipped with a system of pressure control between the rolls and automatic adjustment to set parameters (reduction of centrifugal force)</p> <p>Balsam application system</p>
<p>Embosser Laminator</p>	<p>Maximum production speed – up to 650 m/min</p> <p>Maximum production speed with lamination – up to 650 m/min</p> <p>Maximum web width – min. 2800 mm</p> <p>Processing of a web of up to 4 layers</p> <p>Possibility of using coloured glue</p> <p>Remote error detection</p> <p>Independent servomotors for each of the 2 steel rolls</p> <p>Maximum number of rolls - 5</p> <p>The web run allows lamination without embossing (smooth layer) and creating a multilayer ribbon consisting of embossed and non-embossed layers (in various combinations)</p> <p>Equipped with a system of pressure control between the rolls and automatic adjustment to set parameters (reduction of centrifugal force)</p> <p>Equipped with a web tension control system</p> <p>Automated change of the upper embossing roll in up to 10</p>

	minutes.
Rewinder	<p>Maximum production speed up to 600 m/min</p> <p>Max. numer of cycles – min. 45 logów/min</p> <p>Log diameter – 90-200 mm</p> <p>Core diameter – 38-52 mm</p> <p>Equipped with a perforator</p> <p>Max. log width – min. 2800 mm</p> <p>Centralized lubrication</p> <p>Web tension control system</p> <p>Flexibility to determine the diameter of logs and cores</p> <p>Automatic change of core diameter with a wheel</p>
Tail sealer & Log Accumulator	<p>Maximum production speed for the log diameter 101-120 mm: min 45 logs/min.</p> <p>Log diameter – up to 200 mm</p> <p>Glue length adjustable from HMI</p> <p>Accumulation capacity of min. 150 logs</p> <p>Maximum production speed of log accumulator – up to 40 log/min</p> <p>Out-feed log cull-conveyor belt between the tail sealer and the log accumulator</p>
Log loader	<p>Max. speed – min. 45 log/min</p> <p>4-canal log feeding to the log saw</p>
Log saw	<p>Number of canals – minimum 4</p> <p>Speed – max 250 cuts/min</p>

	<p>Maximum blade diameter – 610 mm</p> <p>Cutting diameter adjustable from HMI panel</p> <p>Integrated dust removal system</p>
<p>Core Maker</p>	<p>Unvinder speed up to 400 m/min</p> <p>Printing unit</p> <p>Core bin</p> <p>Maximum production speed – 160 m/min</p> <p>Core length adjustment – from the HMI</p> <p>Core cutting drive – servomotor</p> <p>Maximum core weight – 600g/m²</p> <p>The ability to form a core from one cardboard strip</p>

- The machine area from the Press to the Log Feeder inclusive must be fitted with a soundproof cabin with a sliding roof.

The above or equivalent solutions, i.e. not inferior in quality to those presented in the inquiry, are allowed.

We would like to inform you that the Purchaser plans to obtain an advance payment under the grant agreement. Moreover, advance payments to the Supplier are planned – details to be established in the contract with the Supplier.

Offers should be valid at least till 30.11.2020, and must be submit till 8.09.2020, 4:00 PM (local time), via e-mail (m.giec@almus.pl), personally or via traditional mail (signed) to the address:

Almus Sp. z o.o.
Ul. Poniatowskiego 50
32-090 Słomniki

The opening of offers will take place till 10.09.2020, 4:00 PM local time. The tender result will be communicated till 16.09.2020.

Projekt dofinansowany ze środków Funduszy Europejskich w ramach Programu Operacyjnego Inteligentny Rozwój

The deadline for the implementation of the contract

The maximum duration of the contract: no longer than 10.10.2021

I Conditions for participation in the proceedings

We invite to participate in the procedure all entities which conduct business activity in the area corresponding to the scope of supply being the subject of this inquiry.

II Exclusions:

Any entities personally or capital affiliated to the Purchaser, as well as any of the persons executing on behalf of the Purchaser activities related to the selection procedure of the contractor, including those involved in the bid evaluation process, are excluded from the tender.

Personal or capital affiliation is meant in particular:

- a) participation in the company as a partner in a civil law partnership or partnership,
- b) owning at least 10% of shares, unless there is a lower threshold resulting from the law or specified by the MA of the OP,
- c) acting as a member of the supervisory or management body, proxy, attorney,
- d) remaining in a marriage, in a relationship of consanguinity or affinity in a straight line, second degree affinity or second degree affinity in a lateral line or in relation to adoption, care or guardianship.

III Amendments to the Contract

General principles

It is not possible to make significant changes to the provisions of the concluded agreement in relation to the content of the tender on the basis of which the contractor was selected, unless:

1. the changes concern the execution of additional supplies, services or works from an existing contractor not covered by a basic contract, provided that the following cumulative conditions have become necessary and are met:

- any change of contractor cannot be made for economic or technical reasons,
- any change of contractor would cause significant inconvenience or cost to the Purchaser,
- the value of each subsequent change does not exceed 50% of the value of the order originally specified in the contract.

2. the change does not lead to a change in the nature of the contract and the following cumulative conditions are met:

- the need to change the contract is caused by circumstances which, when acting with due diligence, could not have been foreseen,
- the value of the change does not exceed 50% of the original contract value.

IV Other conditions and information

- no conditions are foreseen for substantial amendments to the contract concluded as a result of the tender, except in the cases described above
- no partial tenders may be submitted
- no possibility of submitting variants is foreseen
- no additional procurement related to the scope of this request is planned, except as described above
- we reserve the possibility of rejecting offers which are not complete and which do not contain all the elements indicated (including declarations and other required attachments)
- the submitting party must consent to the processing of personal data (in accordance to the specimen provided)
- the offering party must not be disadvantaged
- the tenderer cannot be associated with the Purchaser personally or in terms of capital
- submission of an offer is tantamount to acceptance of all the conditions and requirements specified in this request.

V Documents to be submitted

The offering party must submit:

1. a complete offer, containing all the required information described in the request (in particular the validity period of the offer and the guarantee period)
2. declaration of lack of connections data (in accordance to the specimen provided at Annex 1 to the request)
3. declaration of not remaining in a difficult situation (in accordance to the specimen provided at Annex 2 to the request)
4. statement of consent to the processing of personal data (in accordance to the specimen provided at Annex 3 to the request)

For formal and organizational matters, please contact: Marcin Giec (m.giec@almus.pl), +48 536 720 300).

Attachments to the request for quotation:

1. Specimen: DECLARATION OF PERSONAL OR CAPITAL AFFILIATION
2. Specimen: DECLARATION OF NOT REMAINING IN A DIFFICULT SITUATION
3. Specimen: DECLARATION OF PERSONAL DATA PROCESSING AGREEMENT

Projekt dofinansowany ze środków Funduszy Europejskich w ramach Programu Operacyjnego Inteligentny Rozwój