



Fundusze Europejskie  
dla Nowoczesnej Gospodarki



Rzeczpospolita  
Polska

Dofinansowane przez  
Unię Europejską



Słomniki, 19.02.2026

**Almus Sp. z o.o. (Purchaser)**  
**Ul. Poniatowskiego 50**  
**32-090 Słomniki**

Dear Sir or Madam,

In relation to the investment project implemented by Almus Sp. z o.o. we invite you to submit offers in response to the inquiry below. The proposed machines should have the parameters indicated in the inquiry or better.

We invite to submit the offers all interested companies, which directly or indirectly work as providers of machines for tissue paper in roll.

The name of the order:

**Delivery of equipment for the production of hygienic papers**

Reference number: **19/02/2026**

EU Project Number:

**FENG.01.01-IP.02-0136/25**

The title of the EU Project:

**Wdrożenie produkcji innowacyjnych papierów toaletowych i ręczników oraz unikalnego narzędzia informatycznego [Implementation of production of innovative toilet papers & paper towels and a unique IT tool]**

**THE MAIN CPV CODE:**

**42800000-4**

**(Machines for paper and cardboard production)**

**OTHER CPV CODES:**

**42810000-7**

Parts of machinery for paper and paperboard production

Main place or location of the project:

**32-107 Obrażejowice**

**District: 121406 2.0009, Obrażejowice**

**(Plots numbers: 29/2; 29/3; 29/4; 29/5; 29/6; 29/7; 29/8; 29/9; 29/10; 29/11; 29/12; 29/13; 29/14; 29/15; 29/16)**



### Selection criteria for the offer:

Only complete offers meeting the conditions for participation in the proceedings (indicated below) and following technical parameters will be considered. The selection of the supplier will be based on the following criterions:

- Price criterion: **Lowest net price:** maximum 10 points (for the cheapest offer), each next more expensive offer receives 1 point less; criterion weighting – 10 (the number of points obtained is multiplied by 10).
- Execution time criterion: **Shortest completion time** – maximum 10 points (for the offer with the shortest completion time, calculated as the date of final acceptance of the subject of the contract at the Ordering Party’s facility), each subsequent offer with a longer completion time receives 1 point less; criterion weighting – 8 (the number of points obtained is multiplied by 8).
- Guarantee criterion: **Longest guarantee period:** maximum 10 point. Criterion weighting – 5 (the number of points obtained is multiplied by 5). The number of points is calculated according to the following methodology:

$$\frac{\text{guarantee period in the evaluated offer} * 10}{\text{maximum period guarantee}} * \text{criterion weighting}$$

Where the maximum period guarantee is 40 months. The longer the warranty period, the higher the number of points awarded under this criterion.

A potential supplier may gain a maximum of 230 points.

The offer with the highest point value of the sum of all criteria wins. In the case of an equal amount of points, the offer with the longest warranty period will be selected. At the same time the guarantee period must be between 15 and 40 months.

### Scope of supply

The subject of the order is a set of devices for the production of hygienic papers.

### **Supply specification:**

Machine	MINIMUM PARAMETERS
Unwinder nr 1	Maximum production speed – min. 600 m/min.



	<p>Maximum parent roll width – min. 2750 mm</p> <p>Maximum parent roll diameter – min. 2500 mm</p> <p>Maximum parent roll weight – min. 5 t</p> <p>Number of unwinder modules – min. 2</p> <p>Equipped with a web break sensors</p>
<p>Unwinder nr 2</p>	<p>Maximum production speed – min. 600 m/min.</p> <p>Maximum parent roll width – min. 2750 mm</p> <p>Maximum parent roll diameter – min. 2500 mm</p> <p>Maximum parent roll weight – min. 5 t</p> <p>Number of unwinder modules – min. 2</p> <p>Additional unwinding unit for speed increase</p> <p>Equipped with a web break sensors</p>
<p>Ply separation unit</p>	<p>Double-sided liquid applicator (including for balsam)</p> <p>Maximum production speed – min. 600 m/min</p> <p>Embossing system allowing independent embossing of the middle ply</p> <p>N.2 Decorative embossing rolls electrically heated</p> <p>Ply's Bonding Glue-Free with softening balsam and without Edge Embossing Station Capability</p> <p>At least one 3D embossing roll – with appropriate distribution, proportion and height of the points:</p> <p><b>Level I</b> Depth: 0.3 – 0.7 mm Point density: 2 – 40 points/cm<sup>2</sup></p> <p><b>Level II</b> Depth: 0.7 – 1.2 mm Point density: 0.6 – 15 points/cm<sup>2</sup></p>



	<p><b>Level III</b> Depth: 1.2 – 1.7 mm Point density: 0.3 – 3 points/cm<sup>2</sup></p>
Embosser	<p>Maximum production speed without lamination – min. 650 m/min</p> <p>Maximum speed with lamination – min. 650 m/min</p> <p>Cleaning system for upper roll</p> <p>Infeed and outfeed web break sensors</p> <p>Centralized lubrication</p> <p>Replacement time of the lower and upper embossing rolls with a different pattern is max. 3 min and from machine stop to machine start – max. 15 minutes</p> <p>System of even (uniform) pressing on rubber rolls and marriage roll</p> <p>2 embossing systems – DESL and DERL</p> <p>5 decorative steel embossing Rolls</p> <p>Gluing system approach controlled with Load Cells and set by HMI</p> <p>Automatic system for dosing and mixing glue and ink in a set proportion</p>
Rewinder	<p>Maximum production speed – min. 600 m/min</p> <p>Maximum production speed in cycles – min. 50 log/min</p> <p>Log diameter – 90-200 mm or more</p> <p>Core diameter – 35-52 mm or more</p> <p>Two separated perforation stations (with n.1 Fixed Perforation Roll and n.1 Rotating Perforation Roll each) to change quickly (product changeover) from one perforation</p>



	<p>length (Toilet Paper) to another one (Kitchen Towel) and vice versa.</p> <p>Perforation Gap Adjustment via HMI</p> <p>Web tension and break sensors</p> <p>Flexible Log Diameter and quick flexible Core Diameter Quick Change via HMI and handwheels</p> <p>Rewinding Transfer System (to break the paper to start a new log) with only 3 rolls (upper and lower rewinding rolls and a rider roll) without any external system to break the paper (including also air blows)</p>
Core Maker	<p>Core bin with capacity min. 600 cores for 42 mm Core External Diameter or more with cores with lower diameter</p> <p>Maximum production speed – min. 50 core/min</p> <p>Quick Core diameter changeover from HMI– max. 20 min</p> <p>Cardboard core and glue heater</p>
Tail sealer	<p>Maximum production speed for the log diameter 101-120 mm: min 50 logs/min.</p> <p>Log diameter – from 90 to 200 mm or more</p> <p>Tail length sealing adjustable from HMI</p> <p>Log Diameter Adjustable from HMI</p> <p>Point/stamp tail sealing system (glue dots instead of a continuous line) – for roll closure using a point with optional colored glue</p>
Log Accumulator & Log loader	<p>Accumulator with capacity min. 170 logs with log diameter 90 mm – 200 mm</p> <p>Max. speed – min. 50 log/min</p> <p>Continuous Loading with paddle bar</p>
Log saw	<p>Number of modules: 2</p>



	<p>Number of lanes – minimum 4 per module</p> <p>Maximum speed – min. 250 cuts/min</p> <p>Maximum blade diameter – max 710/610 mm</p> <p>Cutting System with n.1 Orbital blade with start-stop log advancement system</p> <p>Cutting length and diameter adjustable from HMI panel</p> <p>Log Diameter quick change with universal clamps (with max 2 sets cover the entire log diameter range 85 mm – 200 mm)</p> <p>Integrated grinding dust removal system with decanter (water filter)</p> <p>Blade lubrication on the bench programmable via HMI</p> <p>Walkable roof</p> <p>Controlled stop in case of power outage</p>
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The machine area, excluding the Unwinders, Ply separation unit, Core machine and Log Accumulator & Log loader, must be enclosed in a soundproof cabin with a roof

Devices forming part of the production line must be designed in accordance with the principles of universal design, as far as possible.

The above or equivalent solutions, i.e. solutions that are not inferior in quality to the ones presented in the enquiry, **provided that they ensure the same functionality and the same quality of the finished products as specified in the above technical specification.**

We would like to inform you that the Purchaser plans to obtain an advance payment under the grant agreement. Moreover, advance payments to the Supplier are planned – details to be established in the contract with the Supplier.

The offer should contain particularly the declared order fulfillment deadline (collection at the Contracting Authority's facility after approved tests) and the warranty period.

Offers should be valid at least until 30.04.2026, and must be submitted not later than **23.03.2026**, via portal - Baza Konkurencyjności (BK2021) URL: <https://bazakonkurencyjnosci.funduszeuropejskie.gov.pl/>

The opening of offers will take place not later than 25.03.2026. The tender result will be communicated not later than 27.03.2026.



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## **The deadline for the implementation of the contract**

The maximum duration of the contract: no longer than 31.12.2026

### **I Conditions for participation in the proceedings**

- Completion time: Maximum contract completion date: 31 December 2026
- Guarantee period: the offered guarantee period must be in the range of 15–40 months
- Environmental criterion: minimum paper gramage feasible to be operated by machine - 12 gsm (instead of minimum standard 14 gsm)

Based on the information contained in the submitted documents, the Purchaser will assess whether a Bidder meets the above-mentioned requirements. If the requirements are met, the bid will be forwarded to the next stage of evaluation.

### **II Exclusions:**

Any entities personally or capital affiliated to the Purchaser, as well as any of the persons executing on behalf of the Purchaser activities related to the selection procedure of the contractor, including those involved in the bid evaluation process, are excluded from the tender.

Personal or capital affiliation is meant in particular:

- a) participation in a company as a partner in a civil law partnership or a personal partnership (partnership under the Commercial Companies Code), holding at least 10% of the shares or stocks (unless a lower threshold results from statutory provisions), performing the functions of a member of a supervisory body or management body, commercial proxy (prokurent), or attorney-in-fact.
- b) being in a marital relationship, in a relationship of consanguinity or affinity in the direct line, consanguinity or affinity in the collateral line up to the second degree, or being related by adoption, guardianship or curatorship, or cohabiting with the contractor, its legal representative, or members of the management or supervisory bodies of contractors applying for the award of the contract,
- c) being in such a legal or factual relationship with the contractor that there are reasonable doubts as to their impartiality or independence in connection with the public procurement procedure.

### **III Amendments to the Contract**



### **General principles**

It is not possible to make significant changes to the provisions of the concluded agreement in relation to the content of the tender on the basis of which the contractor was selected, unless:

1. the changes concern the execution of additional supplies, services or works from an existing contractor not covered by a basic contract, provided that the following cumulative conditions have become necessary and are met:
  - any change of contractor cannot be made for economic or technical reasons,
  - any change of contractor would cause significant inconvenience or cost to the Purchaser,
  - the value of each subsequent change does not exceed 50% of the value of the order originally specified in the contract.
2. the change does not lead to a change in the nature of the contract and the following cumulative conditions are met:
  - the need to change the contract is caused by circumstances which, when acting with due diligence, could not have been foreseen,
  - the value of the change does not exceed 50% of the original contract value.

### **IV Other conditions and information**

- no conditions are foreseen for substantial amendments to the contract concluded as a result of the tender, except in the cases described above
- no partial tenders may be submitted
- no possibility of submitting variants is foreseen
- no additional procurement related to the scope of this request is planned, except as described above
- we reserve the possibility of rejecting offers which are not complete and which do not contain all the elements indicated (including declarations and other required attachments), as well as offers submitted after the deadline.
- the submitting party must consent to the processing of personal data (in accordance to the specimen provided)
- the offering party must not be disadvantaged
- the tenderer cannot be associated with the Purchaser personally or in terms of capital
- submission of an offer is tantamount to acceptance of all the conditions and requirements specified in this request.

### **V Documents to be submitted**

The offering party must submit:

1. Complete offer, containing all the required information described in the request (in particular the validity period of the offer, completion time, minimum paper gramage feasible to be operated by the machine and the guarantee period)
2. Declaration of lack of connections data (in accordance to the specimen provided at Annex 1 to the request)
3. Declaration of not remaining in a difficult situation (in accordance to the specimen provided at Annex 2 to the request)



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4. Statement of consent to the processing of personal data (in accordance to the specimen provided at Annex 3 to the request)

For formal and organizational matters, please contact via portal - Baza Konkurencyjności (BK2021) <https://bazakonkurencyjnosci.funduszeuropejskie.gov.pl/>.

**Attachments to the request for quotation:**

1. Specimen: DECLARATION OF PERSONAL OR CAPITAL AFFILIATION
2. Specimen: DECLARATION OF NOT REMAINING IN A DIFFICULT SITUATION
3. Specimen: DECLARATION OF PERSONAL DATA PROCESSING AGREEMENT